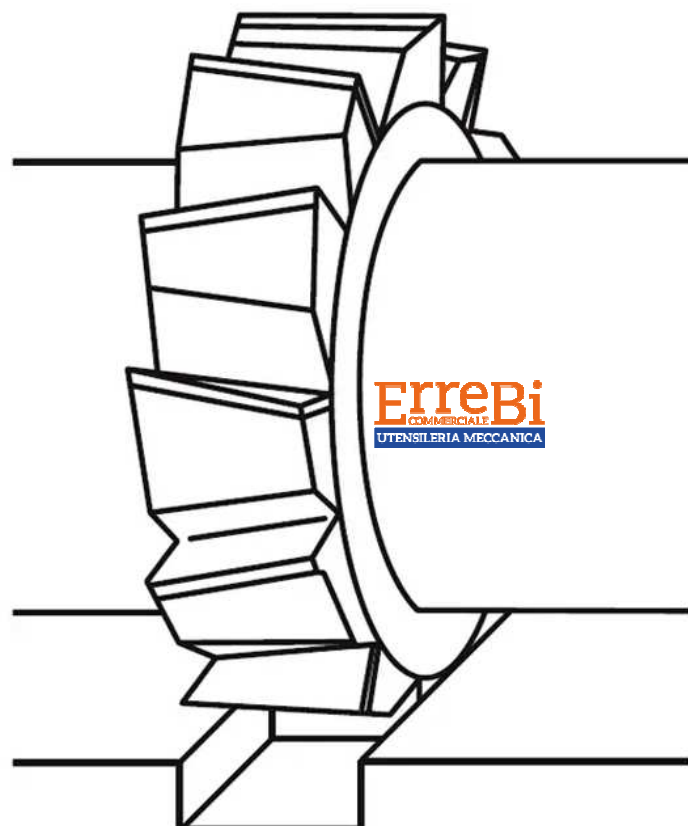
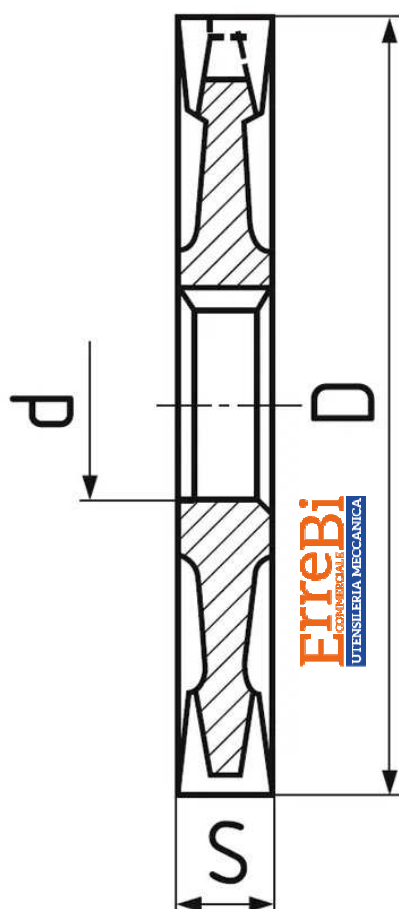


# Parametri di lavoro

## Frese HSS-E a disco 3 tagli

Material	Strength	A <sub>p</sub>	A <sub>e</sub>	V <sub>c</sub>	$f_z(\text{mm/z})$ Ø 50	Ø 63	Ø 80	Ø 100	Ø 125	Ø 160	Ø 200
P.1   Free-cutting steels, general construction steels	≤ 600 N/mm <sup>2</sup>	0,1xD	1xS	37.5	0.05	0.06	0.07	0.08	0.09	0.092	0.095
P.2   General construction steels, steel castings	≤ 850 N/mm <sup>2</sup>	0,1xD	1xS	32.5	0.05	0.06	0.07	0.08	0.09	0.092	0.095
K.1   Cast iron (≤ 240 HB)	≤ 820 N/mm	0,1xD	1xS	30	0.05	0.06	0.07	0.08	0.09	0.092	0.095
N.2   Aluminium cast alloys Si (Si ≤ 12%)	≤ 600 N/mm <sup>2</sup>	0,1xD	1xS	160-260	0.035	0.042	0.049	0.056	0.063	0.0644	0.0665
N.4   Cooper-zinc alloys, cooper-tin alloys	≤ 800 N/mm <sup>2</sup>	0,1xD	1xS	60-100	0.05	0.06	0.07	0.08	0.09	0.092	0.095



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