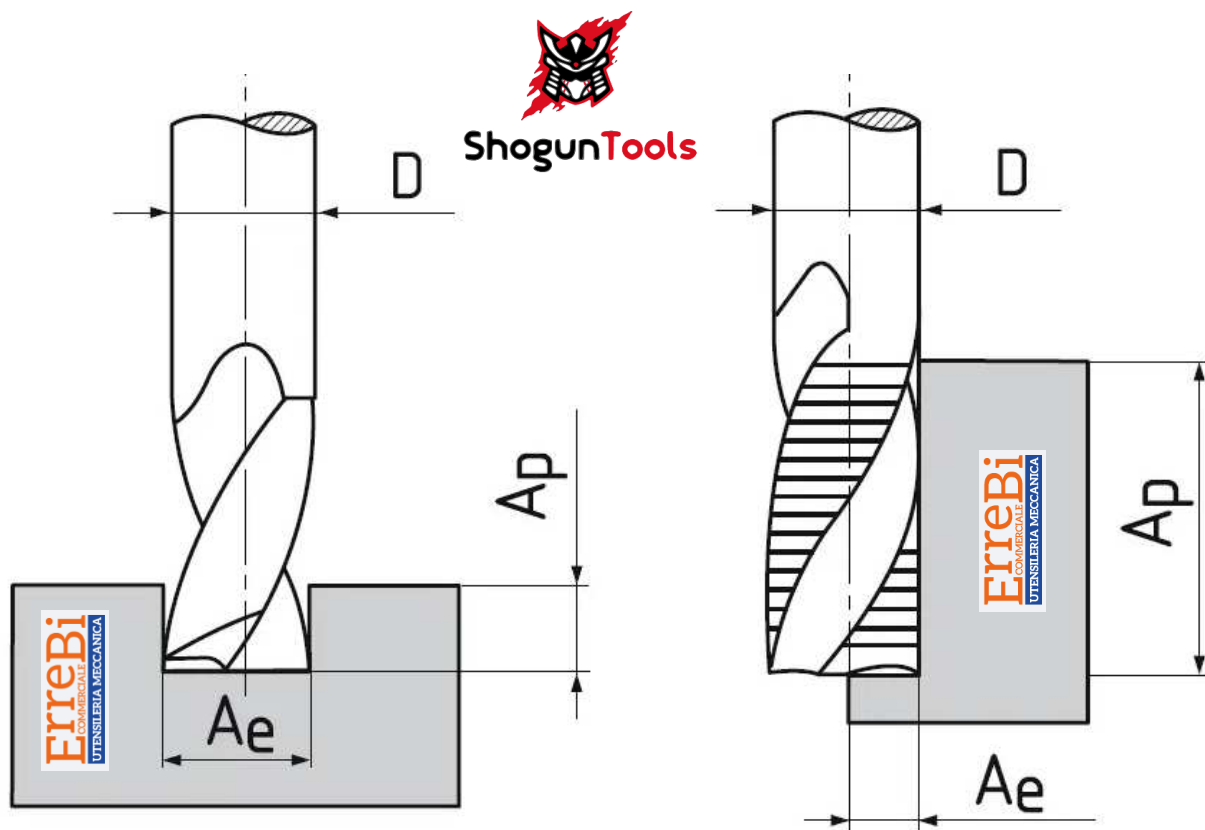


Parametri di lavoro

Frese HSS-**PM** SEMIFINIRE dente FINISSIMO

| Material | Strength | A_e | A_p | V_c | $f_z(mm/z)$ | $\emptyset 6$ | $\emptyset 8$ | $\emptyset 10$ | $\emptyset 12$ | $\emptyset 16$ | $\emptyset 20$ | $\emptyset 25$ |
|--|----------------------------|-------|-------|-------|-------------|---------------|---------------|----------------|----------------|----------------|----------------|----------------|
| | | | | | | | | | | | | |
| P.1 Free-cutting steels, general construction steels | $\leq 600 \text{ N/mm}^2$ | 1,5xD | 0,5xD | 78 | 0.035 | 0.036 | 0.051 | 0.06 | 0.095 | 0.13 | 0.147 | |
| P.3 Tool steels low alloyed | $\leq 1100 \text{ N/mm}^2$ | 1,5xD | 0,5xD | 51 | 0.035 | 0.036 | 0.051 | 0.06 | 0.095 | 0.13 | 0.147 | |
| P.6 Tool and treated steels | $> 1100 \text{ N/mm}^2$ | 1,5xD | 0,5xD | 35 | 0.0245 | 0.025 | 0.0357 | 0.042 | 0.0665 | 0.091 | 0.104 | |
| M.3 Corrosion- and acid-proof steels | $> 850 \text{ mm}^2$ | 1,5xD | 0,5xD | 37 | 0.035 | 0.036 | 0.051 | 0.06 | 0.095 | 0.13 | 0.147 | |
| S.1 Chrome-nickel alloys | $\leq 1500 \text{ N/mm}^2$ | 1,5xD | 0,5xD | 23 | 0.0245 | 0.025 | 0.0357 | 0.042 | 0.0665 | 0.091 | 0.104 | |
| S.2 Titanium, Titanium alloys | $\leq 1250 \text{ N/mm}^2$ | 1,5xD | 0,5xD | 23 | 0.0245 | 0.025 | 0.0357 | 0.042 | 0.0665 | 0.091 | 0.104 | |



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