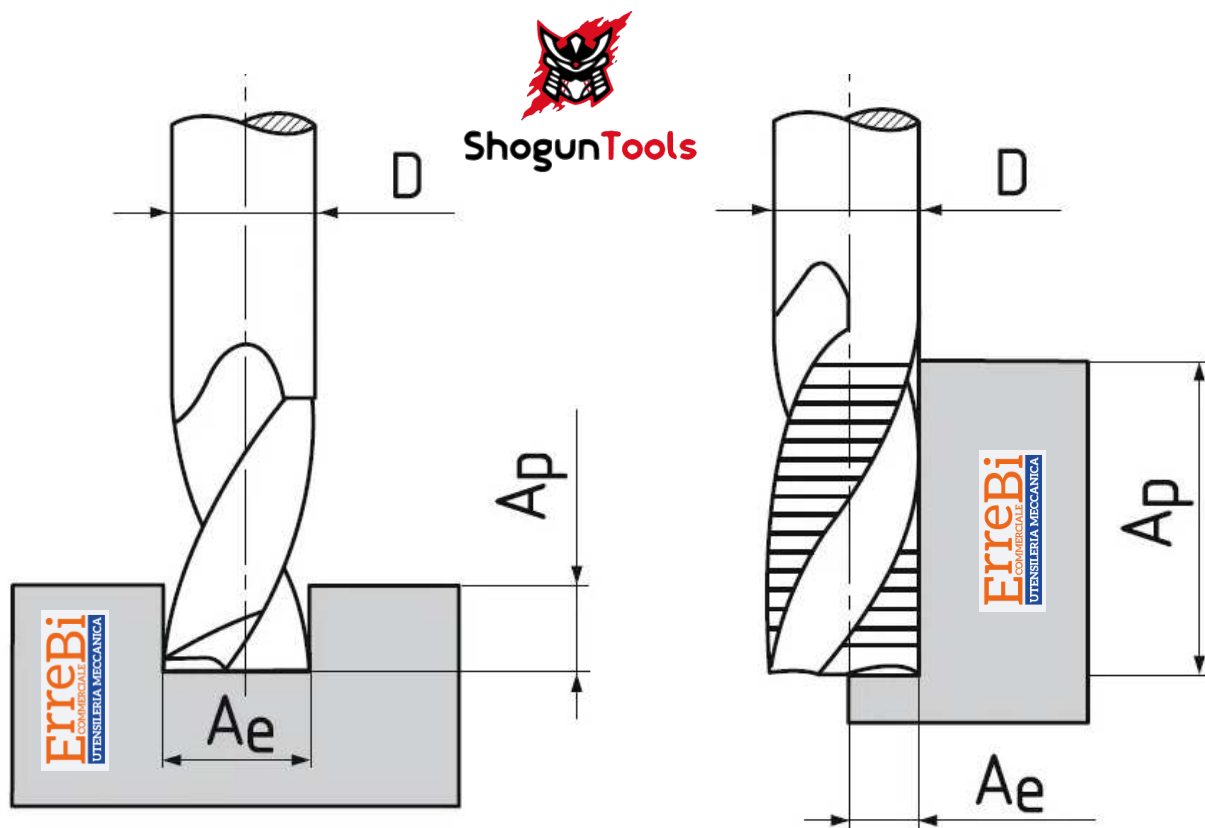


Parametri di lavoro

Frese HSS-8%Co SEMIFINIRE dente FINE

Material	Strength	A_e	A_p	V_c	$f_z(mm/z)$ Ø 6	Ø 8	Ø 10	Ø 12	Ø 16	Ø 18	Ø 20	Ø 25	Ø 32
P.3 Tool steels low alloyed	$\leq 1100 \text{ N/mm}^2$	$1,5xD$	$0,5xD$	36	0.02	0.025	0.035	0.04	0.07	0.08	0.09	0.1	0.12
P.5 Tool steels high alloyed	$\leq 1100 \text{ N/mm}^2$	$1,5xD$	$0,5xD$	36	0.02	0.025	0.035	0.04	0.07	0.08	0.09	0.1	0.12
K.2 Cast iron (> 240 HB)	$> 800 \text{ N/mm}^2$	$1,5xD$	$0,5xD$	37.5	0.02	0.025	0.035	0.04	0.07	0.08	0.09	0.1	0.12
S.1 Chrome-nickel alloys	$\leq 1500 \text{ N/mm}^2$	$1,5xD$	$0,5xD$	18	0.014	0.0175	0.0245	0.028	0.049	0.056	0.063	0.07	0.084



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